

Changes for the Better

FX3G-2AD-BD

INSTALLATION MANUAL



Manual Number	JY997D33501
Revision	В
Date	September 2008

his manual describes the part names dimensions mounting an specifications of the product. Before use, read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and

Store this manual in a safe place so that it can be taken out and read whenever necessary Always forward it to the end user Registration

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Effective Sentember 2009

Specifications are subject to change without notice.

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Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

♦DANGER and **♦CAUTION**



Indicates that incorrect handling may cause hazardou conditions, resulting in death or severe injury

∴ CAUTION

Indicates that incorrect handling may cause hazardou conditions, resulting in medium or slight personal injur or physical damage

Depending on the circumstances, procedures indicated by ACAUTION may also cause severe injury

It is important to follow all precautions for personal safety.

Associated Manuals

Manual name	Manual No.	Description
FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition	JY997D16701 MODEL CODE: 09R619	Describes specifications for analog control and programming method for FX3G/FX3U/FX3UC Series PLC.
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.

How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

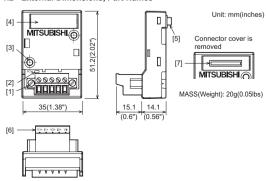
1 Outline

The FX3G-2AD-BD boards for analog input (hereinafter called 2AD-BD) is an expansion boards to add two analog input points.

1.1 Incorporated Items

	Product	Analog input expansion board FX3G-2AD-BD
	Included items	M3×8 tapping screws for installation: 2 pcs. Side cover Installation Manual (This manual)

1.2 External Dimensions, Part Names



- [1]Terminal block mounting screws
- [2]POW LED: Lit while power is properly supplied from main unit
- [3]Mounting holes(2-\(\phi\)3.2)
- [4]Connector cover
- [5]Main unit connector
- [6]Terminal block to connect analog input
- [7]Memory casette/Display module connector

1.2.1 Terminal Layout



2 Installation

For installation/uninstallation details, refer to the following manuals:

→ Refer to the FX3G Series User's Manual - Hardware Edition

INSTALLATION DDECALITIONS

DANGER

 Make sure to cut off all phases of the power supply externally before attempting installation or wiring work

Failure to do so may cause electric shock or damage to the product

INSTALL ATION PRECAUTIONS

↑CAUTION

Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition).

Never use the product in areas with excessive dust, oily smoke, conductive dusts. corrosive gas (salt air. Clz. HzS. SQz. or NQz), flammable gas, vibration or impacts, or exposed to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur

- When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits
- Failure to do so may cause fire, equipment failures or malfunctions. Do not touch the conductive parts of the product directly.
- Doing so may cause device failures or malfunctions.
- Connect expansion board securely to their designated connectors. Loose connections may cause malfunctions

The following section describes the installation method for the FX3G Series PLC (FX3G-40M□. In this example).

Turn off the power to the PLC before installation.

For more details on installation and removal, refer to the PLC main unit manual. → Refer to the FX3G Series User's Manual - Hardware Edition

2.1 Installation Method

1) Remove the top cover (A in the right figure) or top cover (S) (A' in the right

In a 14/24-point type main unit, only the top cover (A in the right figure) is provided. 2) Attach the accessory side cover (B in

- the right figure). Attachment of the side cover (B in the right figure) is not necessary when installing the FX3G-2AD-BD to only under the top cover (S) of a 40/60point type main unit.
- 3) Make sure the expansion board is in parallel with the main unit and attach it to the optional equipment connector.
- 4) Fix the expansion board to the main unit using the provided M3 tapping screws (2 places)

Tightening torque: 0.3 to 0.6 N·m

3. Wiring

WIRING PRECAUTIONS

DANGER

Make sure to cut off all phases of the power supply externally before attempting installation or wiring work.

Failure to do so may cause electric shock or damage to the product.

WIDING DDECALITIONS

↑ CAUTION

- Make sure to cut off all phases of the power supply externally before attempting installation or wiring work.
- Failure to do so may cause electric shock or damage to the product
- Make sure to observe the following precautions in order to prevent any damage to the machinery or accidents due to abnormal data written to the PLC under the influence of noise:
- 1) Do not bundle the main circuit line together with or lay it close to the main circuit, high-voltage line or load line.
- Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or high voltage lines
- 2) Ground the shield wire or shield of the shielded cable at one point on the PLC. However, do not use common grounding with heavy electrical eveteme
- Make sure to properly wire to the European terminal board in accordance with the following precautions.

Failure to do so may cause electric shock, a short-circuit, wire breakage, o damage to the product

- The disposal size of the cable end should be 9mm (0.35").
- Tightening torque should be between 0.22 and 0.25N-m
- Twist the end of strand wire and make sure that there are no loose wires.
- Do not solder-plate the electric wire ends.
- Do not connect more than the specified number of wires or electric wires of unspecified size
- Affix the electric wires so that neither the terminal block nor the connected parts are directly stressed.
- Make sure to properly wire to the FX3G Series PLC in accordance with the following precautions. Failure to do so may cause electric shock, a short-circuit, wire breakage, o

damage to the product

- The disposal size of the cable end should follow the dimensions described
- Tightening torque should follow the specifications in this manual.

3.1 Applicable Cable and Terminal Tightening Torque 3.1.1 Terminal block (European type)

1) Wire size

Wiring to analog device should use 20-22 AWG wire

2) Applicable cable

Туре	Wire size
Single-wire	0.3mm ² to 0.5mm ² (AWG22 to 20)
2-wire	2 pieces of 0.3mm ² (AWG22)

3) Termination of cable end

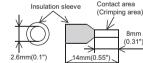
Strip the coating of strand wire and twist the cable core before connecting it. or strip the coating of single wire before connecting it.

An alternative connection is to use a ferrule with insulating sleeve.

Manufacturer	Model	Pressure bonding tool
Phoenix Contact Co., Ltd.	AI 0.5-8WH	CRIMPFOX ZA 3 (or CRIMPFOX UD 6)

- Strand wire/single wire

- Stick terminal with insulating sleeve

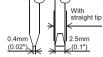


When using a stick terminal with insulating sleeve, choose a wire with proper cable sheath referring to the above outside dimensions, or otherwise, the wire cannot be inserted easily

The tightening torque must be 0.22 to 0.25N·m.



For tightening the terminal use a commercially available small screwdriver having a straight form that is not widened toward the end as shown



Caution :

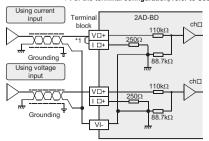
If the diameter of screwdriver grip is too small, tightening torque will not be able

to be achieved. Use the following recommended screwdriver or an appropriate replacement (grip diameter; approximately 25mm (0.98")).

Manufacturer		Model
	Phoenix Contact Co., Ltd.	SZS 0.4×2.5

3.2 Wiring of Analog Input

→ For the terminal configuration, refer to Section 1.2



V□+, I□+, ch □: □represents the channel number.

*1 Make sure to short-circuit the 'V□+' and 'I□+' terminals when current is input. (□: input channel number)

3.2.1 Cautions

1) Make sure to short-circuit the 'V =+' and 'VI-' terminals when ch is not used.

- 2) Use 2-core shielded twisted pair cable for the analog input lines and separate the analog input lines from other power lines or inductive lines.
- 3) The grounding resistance should be 100Ω or less.

3.3 Grounding

Grounding should be performed as stated below.

- The grounding resistance should be 100Ω or less.
- Independent grounding should be performed for best results. When independent grounding is not performed, perform "shared grounding" of the following figure.
 - → For details, refer to the FX3G Series User's Manual - Hardware Edition.



- The grounding wire size should be AWG 22-20 (0.3-0.5 mm²).
- . The grounding point should be close to the PLC, and all grounding wire should be as short as possible.

4. Specifications

STARTUP AND MAINTENANCE **∴**CAUTION DDECALITIONS Do not disassemble or modify the PLC.

Doing so may cause fire, equipment failures, or malfunctions. * For repair, contact your local Mitsubishi Electric distributor.

Do not drop the product or exert strong impact to it. Doing so may cause damage

DISBOSVI PRECAUTIONS

↑ CAUTION

Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

TRANSPORT AND STORAGE PRECAUTIONS / CAUTION

The product is a precision instrument. During transportation, avoid any impacts. Failure to do so may cause failures in the product. After transportation, verify the operations of the product

4.1 Applicable PLC

Model name	Applicability	
FX3G Series PLC	Ver. 1.10 or later	

The version number can be checked by monitoring D8001 as the last three digits

 The number of connectable expansion boards varies depending on the main unit as follows

FX3G-14M□, 24M□ Main units : 1 unit FX3G-40M 60M Main units: 2 units

Never stack up two or more expansion boards.

For details on the system configuration, refer to the following manual.

→ Refer to the FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition

4.2 General Specifications

The general specifications are equivalent to the PLC main unit.

For general specifications, refer to the following manuals.

→ Refer to the FX3G Series User's Manual - Hardware Edition

4.3 Performance Specifications

Item	Specifications				
iteiii	Voltage input	Current input			
Analog input range	0 to 10V DC (Input resistance: 198.7kΩ)	4 to 20mA DC (Input resistance: 250 Ω)			
Maximum absolute input	-0.5V,+15V	-2mA,+30mA			
Digital output	12 bits, binary	11 bits, binary			
Resolution	2.5mV(10V/4000)	8μA(16mA/2000)			
Total accuracy	±0.5% (±50mV) for full scale of10V (when ambient temperature is 25°C:5°C) ±1.0% (±100mV) for full scale of 10V (when ambient temperature is 0°C to 55°C)	±0.5% (±80μA) for full scale of 16mA (when ambient temperature is 25°-0.5°C) ±1.0% (±160μA) for full scale of 16mA (when ambient temperature is 0°C to 55°C)			
A/D conversion time	180μs (The data will be updated at every	scan time of the PLC.)			
Input characteris tics	4080 4000 Digital output 0 Analog input	2040 2000 Digital output 0 4mA 20mA 20.32mA Analog input			
Insulation method	No insulation between each channel or the PLC.				
Occupied points	0 point (This number is not related to the maximum number of input/output points of the PLC.)				

4.4 List of Special Devices

R: Read W: Write

Device number		er	Description	R/W
	BD1	BD2	Description	
Special	M8260	M8270	Switches the input mode of channel 1 OFF: Voltage input ON: Current input	R/W
auxiliary relay	M8261	M8271	Switches the input mode of channel 2 OFF: Voltage input ON: Current input	R/W
	D8260	D8270	Channel -1 input data	R
	D8261	D8271	Channel -2 input data	R
	D8264	D8274	Averaging time for channel-1 (Settingrange: 1 to 4095)	R/W
	D8265	D8275	Averaging time for channel-2 (Settingrange: 1 to 4095)	R/W
Special data register	D8268	D8278	Error status b0: Channel-1 over-scale detection b1: Channel-2 over-scale detection b2: Unused b3: Unused b4: EEPROM error b5: Averaging time setting error b6: 2AD-BD hardware error b7: 2AD-BD communication data error b15 to b8: Unused	R/W
	D8269	D8279	Model code = 3	R

As for the details of the special devices, refer to following manual.

→ Refer to the FX3G/FX3U/ FX3UC Series User's Manual - Analog Control Edition

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Warranty

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- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsuhishi Electric
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.



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nis manual describes the part names, dimensions, mounting, an pecifications of the product. Before use, read this manual and the manuals ir relevant products fully to acquire proficiency in handling and operating the oduct. Make sure to learn all the product information, safety information, an recautions.

ecessary. Always forward it to the end user

marks or the trademarks of their respective companies. Effective September 2008

DANGER	IIndicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.	
∴CAUTION	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.	
CAUTION CONTRACTOR		

nces, procedures indicated by ACAUTION

Manual name	Manual No.	Description
FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition	JY997D16701 MODEL CODE: 09R619	Describes specifications for analog control and programming method for FX3G/FX3U/FX3UC Series PLC.
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.

How to obtain manuals

For tightening the terminal, use a commercially available small screwdriver having a straight form that is not widened toward the end as shown

If the diameter of screwdriver grip is too small, tightening torque will not be able

> Manufacturer Phoenix Contact Co., Ltd.

3.2 Wiring of Analog Input

Using current

Grounding Using voltage

Groundina

3.2.1 Cautions

3.3 Grounding

V□+, I□+, ch □: □represents the channel number

3) The grounding resistance should be 100Ω or less.

should be as short as possible.

Grounding should be performed as stated below.

The grounding resistance should be 100Ω or less.

*1 Make sure to short-circuit the 'V□+' and 'I□+' terminals when current is

1) Make sure to short-circuit the 'V□+' and 'VI-' terminals when ch is not used. 2) Use 2-core shielded twisted pair cable for the analog input lines, and separate the analog input lines from other power lines or inductive lines.

• Independent grounding should be performed for best results. When independent grounding is not performed, perform "shared grounding" of the following figure.

The grounding wire size should be AWG 22-20 (0.3-0.5 mm²).

The grounding point should be close to the PLC, and all grounding wire

→ For details, refer to the FX3G Series User's Manual - Hardware Edition. Other equipment

to be achieved. Use the following recommended screwdriver or an appropriate replacement (grip diameter: approximately 25mm (0.98")).

SZS 0.4×2.5

→ For the terminal configuration, refer to Section 1.2

250Ω

110kΩ

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

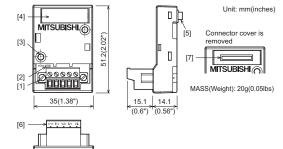
1. Outline

The FX3G-2AD-BD boards for analog input (hereinafter called 2AD-BD) is an expansion boards to add two analog input points.

1.1 Incorporated Items

1.1 Illcorporated items		
Product Analog input expansion board FX3G-2AD-BD		
Included items	M3×8 tapping screws for installation: 2 pcs. Side cover Installation Manual (This manual)	

1.2 External Dimensions, Part Names



[1]Terminal block mounting [2]POW LED: Lit while pow [3]Mounting holes(2-\phi3.2) [4]Connector cover [5]Main unit connector nal block mounting screws LED: Lit while power is properly supplied from main unit

[5]Main unit connector
[6]Terminal block to connect analog input
[7]Memory casette/Display module connector

1.2.1 Terminal Layout



2. Installation

stallation details, refer to the following manuals: → Refer to the FX3G Series User's Manual - Hardware Editior

INSTALLATION PRECAUTIONS **DANGER**

Make sure to cut off all phases of the power supply externally before attempting installation or wiring work.
Failure to do so may cause electric shock or damage to the product.

⚠CAUTION

- Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition). Never use the product in areas with excessive dust, oily smoke, conductive dusts, corrosive gas (salt air, Cl₂, H₂S, SO₂, or NO₂), flammable gas, vibration or impacts, or exposed to high temperature, condensation, or rain and wind.
- If the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur. When drilling screw holes or wiring, make sure cutting or wire debris does no enter the ventilation slits.

 Failure to do so may cause fire, equipment failures or malfunctions.
- Do not touch the conductive parts of the product directly. Doing so may cause device failures or malfunctions.
- Connect expansion board securely to their designated connectors. Loose connections may cause malfunctions.

The following section describes the installation method for the FX3G Series PLC (FX3G-40M□. In this example).

Turn off the power to the PLC before installation.

For more details on installation and removal, refer to the PLC main unit manual.

→ Refer to the FX3G Series User's Manual - Hardware Edition

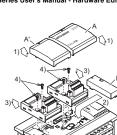
2.1 Installation Method

point type main unit.

screws. (2 places)

- 1) Remove the top cover (A in the right figure) or top cover (S) (A' in the right figure). In a 14/24-point type main unit, only the top cover (A in the right figure) is provided.
- 2) Attach the accessory side cover (B in Attach the accessory side cover (B in the right figure). Attachment of the side cover (B in the right figure) is not necessary when installing the FX3G-2AD-BD to only under the top cover (S) of a 40/60-
- 3) Make sure the expansion board is in parallel with the main unit and attach it to the optional equipment connector.

 | Content of the property of the prope 4) Fix the expansion board to the main unit using the provided M3 tapping
- Tightening torque : 0.3 to 0.6 N·m



3. Wiring

DANGER RECAUTIONS

Make sure to cut off all phases of the power supply externally befor attempting installation or wiring work.

Failure to do so may cause electric shock or damage to the product.

∴ CAUTION RECAUTIONS

- Make sure to cut off all phases of the power supply externally befor attempting installation or wiring work.

 Failure to do so may cause electric shock or damage to the product.
- Make sure to observe the following precautions in order to prevent any damage to the machinery or accidents due to abnormal data written to the
- PLC under the influence of noise:
- PLC under the innuence or noise;

 1) Do not bundle the main circuit line together with or lay it close to the main circuit, high-voltage line or load line.

 Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or high-voltage lines.
- 2) Ground the shield wire or shield of the shielded cable at one point on the PLC. However, do not use common grounding with heavy electrical
- Make sure to properly wire to the European terminal board in accordance with the following precautions.

 Failure to do so may cause electric shock, a short-circuit, wire breakage, or
- damage to the product.
- The disposal size of the cable end should be 9mm (0.35").
 Tightening torque should be between 0.22 and 0.25N·m.
- Twist the end of strand wire and make sure that there are no loose wires Do not solder-plate the electric wire ends.
- Do not connect more than the specified number of wires or electric wires
- of unspecified size.
- Affix the electric wires so that neither the terminal block nor the connected parts are directly stresse
- Make sure to properly wire to the FX3G Series PLC in accordance with th following precautions.
- Failure to do so may cause electric shock, a short-circuit, wire breakage, of damage to the product
 - The disposal size of the cable end should follow the dimensions describe in this manual.
 - Tightening torque should follow the specifications in this manual.

3.1 Applicable Cable and Terminal Tightening Torque

3.1.1 Terminal block (European type)

Wiring to analog device should use 20-22 AWG wire

2) Applicable cable

Type Single-wire 0.3mm² to 0.5mm² (AWG22 to 20) 2-wire 2 pieces of 0.3mm² (AWG22) 3) Termination of cable end

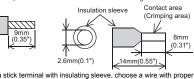
Strip the coating of strand wire and twist the cable core before connecting it or strip the coating of single wire before connecting it. An alternative connection is to use a ferrule with insulating sleeve.

Model Pressure bonding tool

Phoenix Contact Co., Ltd.	AI 0.5-8WH	CRIMPFOX ZA 3 (or CRIMPFOX UD 6)

Strand wire/single wire

- Stick terminal with insulating sleeve Insulation sleeve



When using a stick terminal with insulating sleeve, choose a wire with prope cable sheath referring to the above outside dimensions, or otherwise, the wire cannot be inserted easily.

The tightening torque must be 0.22 to 0.25N·m.

4. Specifications

⚠CAUTION Do not disassemble or modify the PLC. Doing so may cause fire, equipment failures, or malfunctions * For repair, contact your local Mitsubishi Electric distributor. Do not drop the product or exert strong impact to it. Doing so may cause damage

DISPOSAL PRECAUTIONS			 ∴ CAUTION							
•	Please	contact	а	certified	electronic	waste	disposal	company	for	th
	environi	mentally s	safe	recyclina	and disposa	al of vou	r device.			

operations of the product.

Model name	Applicability
FX3G Series PLC	Ver. 1.10 or later
The version numbe	r can be checked by monitoring D8001 as the last thr

FX3G-14M□, 24M□ Main units : 1 unit

FX3G-40M□. 60M□ Main units: 2 units Never stack up two or more expansion boards. For details on the system configuration, refer to the following manual

→ Refer to the FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition

The general specifications are equivalent to the PLC main unit.

For general specifications, refer to the following manuals.

→ Refer to the FX3G Series User's Manual - Hardware Edition

4.3 Performance Specifications

Item	Specifications			
iteiii	Voltage input	Current input		
Analog input range	0 to 10V DC (Input resistance: 198.7kΩ)	4 to 20mA DC (Input resistance: 250 Ω)		
Maximum absolute input	-0.5V,+15V	-2mA,+30mA		
Digital output	12 bits, binary	11 bits, binary		
Resolution	2.5mV(10V/4000)	8μA(16mA/2000)		
Total accuracy	• ±0.5% (±50mV) for full scale of10V (when ambient temperature is 25°C±5°C) • ±1.0% (±100mV) for full scale of 10V (when ambient temperature is 0°C to 55°C)	±0.5% (±80μA) for full scale of 16mA (when ambient temperature is 25°C±5°C) ±1.0% (±160μA) for full scale of 16mA (when ambient temperature is 0°C to 55°C)		

	temperature is 0°C to 55°C)	to 55°C)			
A/D conversion time	$180 \mu s$ (The data will be updated at every	scan time of the PLC.)			
Input characteris tics	4080 4000 Digital output O Analog input	2040 2000 Digital output 0 4mA > 20mA 20.32mA Analog input			
Insulation method	No insulation between each channel or the PLC.				
Occupied	0 point (This number is not related to the maximum number of input/				

4.4 List of Special Devices

R: Read W: Write

Device number			Description		
BD1 BD2		BD2	Description	R/W	
Special auxiliary	M8260	M8270	Switches the input mode of channel 1 OFF: Voltage input ON: Current input	R/W	
relay	M8261	M8271	Switches the input mode of channel 2 OFF: Voltage input ON: Current input	R/W	
	D8260	D8270	Channel -1 input data	R	
	D8261	D8271	Channel -2 input data	R	
	D8264	D8274	Averaging time for channel-1 (Settingrange: 1 to 4095)	R/W	
	D8265	D8275	Averaging time for channel-2 (Settingrange: 1 to 4095)	R/W	
Special data register	D8268	D8278	Error status b0: Channel-1 over-scale detection b1: Channel-2 over-scale detection b2: Unused b3: Unused b4: EEPROM error b5: Averaging time setting error b6: 2AD-BD hardware error b7: 2AD-BD communication data error b15 to b8: Unused	R/W	
	D8269	D8279	Model code = 3	R	
As for the details of the special devices, refer to following manual.					

→ Refer to the FX3G/FX3U/ FX3UC Series User's Manual - Analog Control Edition

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Warranty
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⚠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.

 Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric. This product has been manufactured under strict quality control. However
- when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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INSTALLATION MANUAL

recautions. Store this manual in a safe place so that it can be taken out and read wher

he company and product names described in this manual are register

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Safety Precaution (Read these precautions before use.) al classifies the safety precautions into two categories

♦DANGER and **▲CAUTION**

Associated Man			
Manual name	Manual No.	Description	
FX3G/FX3U/FX3UC Series User's Manual - Analog Control Edition	JY997D16701 MODEL CODE: 09R619	Describes specifications for analog control and programming method for FX3G/FX3U/FX3UC Series PLC.	
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.	

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DISPOS PRECA			۷	 CAU1	ION		
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TRANSPORT AND STORAGE PRECAUTIONS _____CAUTION

The product is a precision instrument. During transportation, avoid any impacts. Failure to do so may cause failures in the product. After transportation, verify th

T. I Applicable	1 20
Model name	A
FX3G Series PLC	Ver. 1.10 or later

ree digits indicate it. The number of connectable expansion boards varies depending on the main unit as

4.2 General Specifications

Item	Specifications					
item	Voltage input	Current input				
Analog input range	0 to 10V DC (Input resistance: 198.7kΩ)	4 to 20mA DC (Input resistance: 250 Ω)				
Maximum absolute input	-0.5V,+15V	-2mA,+30mA				
Digital output	12 bits, binary	11 bits, binary				
Resolution	2.5mV(10V/4000)	8μA(16mA/2000)				
Total accuracy	±0.5% (±50mV) for full scale of10V (when ambient temperature is 25°C±5°C) ±1.0% (±100mV) for full scale of 10V (when ambient temperature is 0°C to 55°C)	±0.5% (±80µA) for full scale of 16mA (when amblent temperature is 25°C±5°C) ±1.0% (±160µA) for full scale of 16mA (when amblent temperature is 0°C to 55°C)				
A/D conversion time	180μs (The data will be updated at every	scan time of the PLC.)				