

# MITSUBISHI

## AJ61BT11 Control & Communication Link System

### Master/Local Module

**MITSUBISHI**

General-Purpose PROGRAMMABLE LOGIC CONTROLLER  
**User's Manual**  
 (Hardware)

Thank you for buying the Mitsubishi general-purpose programmable logic controller A Series

Prior to use, please read both this manual and detailed manual thoroughly and familiarize yourself with the product



MODEL	AJ61BT11-U-H-E
MODEL Number	13J874

IB-66723-E (9911) MEE

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## ● SAFETY PRECAUTIONS ●

(Read these precautions before using)

When using Mitsubishi equipment, thoroughly read this manual and the associated manuals introduced in the manual. Also pay careful attention to safety and handle the module properly.

These precautions apply only to Mitsubishi equipment. Refer to the CPU module user's manual for a description of the PLC system safety precautions.

These ● SAFETY PRECAUTIONS ● classify the safety precautions into two categories: "DANGER" and "CAUTION".

**⚠ DANGER** Procedures which may lead to a dangerous condition and cause death or serious injury if not carried out properly

**⚠ CAUTION** Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly

Depending on circumstances, procedures indicated by ⚠ CAUTION may also be linked to serious results.

In any case, it is important to follow the directions for usage.

Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

### [DESIGN PRECAUTIONS]

#### ⚠ DANGER

- Read Chapter 5 in this manual carefully for status of each station when the PLC CPU has stopped its operation and when a communication error occurred in the data link. Configure an interlocking circuit in a sequence program using the communication status information (SB-SW) so that the safety of the overall system is always maintained. Accident may occur due to output error or malfunctioning.
- The master station or local station cannot detect errors when a station specified as an error-invalidated station becomes communication error.

#### ⚠ CAUTION

- Do not bundle or install the control cables and communication cables with or near main circuit and power cables. Keep them at least 100 mm (3.9 in.) away from such cables. Noise may cause erroneous operation.

### [INSTALLATION PRECAUTIONS]

#### ⚠ CAUTION

- Use the PLC in the environment given in the general specifications section of this manual. Using the PLC outside the range of the general specifications may result in electric shock, fire, or erroneous operation or may damage or degrade the product.
- Insert the tabs at the bottom of the module into the holes in the base unit before installing the module. Improper installation may cause erroneous operation, accidents, or the module to fall out.
- Do not touch the electronic parts or the module conduction area. It may cause erroneous operation or failure.

### [WIRING PRECAUTIONS]

#### ⚠ DANGER

- Before beginning any installation or wiring work, make sure all phases of the power supply have been obstructed from the outside. Failing to completely shut out the power supply phases could cause electrical shock and/or damage to the product.
- Following installation or wiring work when turning on the power supply and operating the equipment, make sure the terminal cover provided as an accessory has been attached to the product. Failure to attach the terminal covers may result in malfunction.

#### ⚠ CAUTION

- Tighten the terminal screws to the specified torque. Loose terminal screws may cause a short circuit or erroneous operation.
- Be sure that cuttings, wire chips, or other foreign matter do not enter the module. Foreign matter may start a fire or cause an accident or erroneous operation.
- Be sure that the communication cable connected to the module is kept in the duct or is fixed with cramps. Failure to do so may cause a damage to the module or cables due to dangling, shifting, or inadvertent handling of cable, or malfunction because of bad cable contacts.
- Do not grab on the cable when removing the communication cable connected to the module. When removing the cable with a connector, hold the connector on the side that is connected to the module. When removing the cable without a connector, loose the screws on the side that is connected to the module. Pulling the cable that is still connected to the module may cause malfunction due to bad cable contacts.

### [STARTING AND MAINTENANCE PRECAUTIONS]

#### ⚠ DANGER

- Do not touch terminals without obstructing all power supply from the outside. It may cause malfunction.
- Turn off the power before cleaning the module or retightening the screws. Doing this work while the power is on may damage the module or cause erroneous operation.
- Do not disassemble or rebuild the module. It may cause accidents, erroneous operation, injury, or fire.
- Turn off the power before mounting and dismounting the module. Mounting or dismounting the module while the power is on may damage the module or cause erroneous operation.

### [DISPOSAL PRECAUTIONS]

#### ⚠ CAUTION

- When disposing of this product, handle it as industrial waste.

### About This Manual

The following product are available for this equipment. Refer to the table given below to choose suitable manuals.

#### Related Manual

Manual Name	Manual No (Model code)
AJ61BT11/A1SJ61BT11 Control & Communication Link System Master/Local Module User's Manual	IB 66721 (13J872)

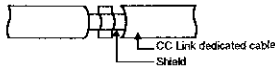
#### Correspondence to EMC DIRECTIVE

To make the PLCs compliant with the EMC directive, refer to Chapter 3 "EMC AND LOW-VOLTAGE DIRECTIVE" in the PLC user's manual (Hardware).

- When the PLC CPU user's manual (Hardware) does not include Chapter 3 "EMC AND LOW-VOLTAGE DIRECTIVE", refer to QnA Series CPU Compatible High-Speed Access Basic Base Unit -- Additional Explanation for Product Conforming to EMC Standards (IB-66837) (optional).

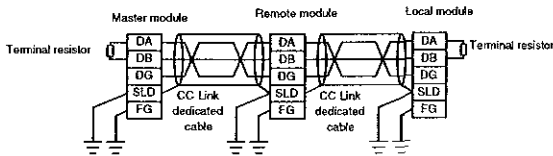
Please observe the following precautions when using the CC-Link dedicated cable

- Be sure to ground the cable shield that is connected to the CC-Link module close to the exit of control panel or to any of the CC-Link stations within 30 cm (11.8 in.) from the module or stations. The CC-Link dedicated cable is a shielded cable. As shown in the illustration below, remove a portion of the outer covering and ground as large a surface area of the exposed shield part as possible.



- Always use the specified CC-Link dedicated cable.
- Do not use a ferrite core for the CC-Link module or CC-Link stations.
- The CC-Link module, the CC-Link stations and the FG line inside the control panel should be connected at both the FG terminal and the SLD terminal as shown in the diagram below.

(Simplified diagram)



## 1. Overview

This manual describes the specification, name of each part, settings, etc., of the AJ61BT11 Control & Communication Link System Master/Local Module (abbreviated as AJ61BT11 hereafter) to be used in combination with the MELSEC-A series PLC CPU.

In this manual, Control & Communication Link is abbreviated as CC-Link.

Confirm if the following items are included in the package:

Item name	Number of items
AJ61BT11 main module	1
Terminal resistor 110Ω 1/2W (Brown brown brown)	2
Terminal resistor 130Ω 1/2W (Brown orange-brown)	2

## 2. Performance Specification

### 2.1 Performance specifications

The following shows the performance specifications of the AJ61BT11. Refer to CPU module User's Manual to be used for general specification of AJ61BT11.

Item	Specification
Transmission speed	156kbps/625kbps/2.5Mbps/5Mbps/10Mbps selectable
Maximum overall cable distance	It differs depending on transmission speed (Refer to Section 2.1.1)
Maximum number of modules that can be connected (when master station)	64 units However, the following conditions must be met: $((1 \times a) + (2 \times b) + (3 \times c) + (4 \times d)) \leq 64$ a: The number of occupied modules by station 1 b: The number of occupied modules by station 2 c: The number of occupied modules by station 3 d: The number of occupied modules by station 4 $((16 \times A) + (54 \times B) + (88 \times C)) \leq 2304$ A: Remote I/O station's numbers $\leq 64$ B: Remote device station's numbers $\leq 42$ C: Local station's standby master station's and intelligent device station's numbers $\leq 26$
Number of occupied stations (When local station)	1 station or 4 stations (Switched by DIP switch)
Maximum link points per system	Remote I/O (RX, RY): 2048 points Remote register (RWW): 256 points (master station → remote/local station) Remote register (RWR): 256 points (remote/local station → master station)
Link point per remote station/local station	Remote I/O (RX, RY): 32 points (local station 30 points) Remote register (RWW): 4 points (master station → remote/local station) Remote register (RWR): 4 points (remote/local station → master station)
Communication method	Poring method
Synchronous method	Frame synchronous method
Signed method	NRZI method
Transmission path	Bus (RS 485)
Transmission format	Conform to HDLC
Error control system	CRC ( $X^8 + X^2 + X + 1$ )
Cable	CC-Link dedicated cable/CC-Link dedicated high performance cable*
PAS function	• Auto return function • Slave station cutoff function • Link special relay/Error detection by register
Parameter entry numbers for EPROM	10000 times
I/O occupied points number	32 points (I/O allocation: special 32 points)
Internal consumption current (5VDC) (A)	0.45
Weight (kg)	0.4

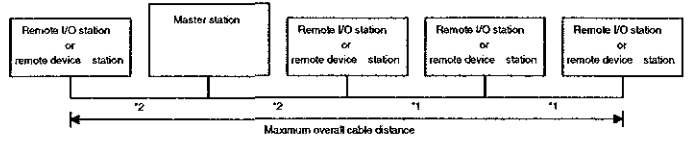
\* The CC-Link dedicated cable and CC-Link dedicated high performance cable cannot be used together. Also attach the terminator which matches the kind of the cable.

### 2.1.1 Maximum overall cable distance

The maximum overall cable distance varies depending on the transmission speed.

The relationship between the transmission speed and the maximum overall cable distance is indicated below.

- When the system is configured with remote I/O stations/remote device stations only.



- \*1 The cable length between remote I/O stations or remote device stations.
- \*2 The cable length between the master station and its adjacent stations.

CC-Link dedicated cable (terminal resistor of 110 Ω used)

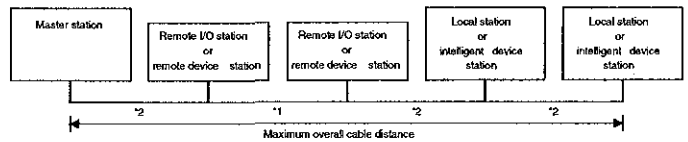
Transmission speed	Cable length between station and station		Maximum overall cable distance
	*1	*2	
156 kbps	30 cm (11.8 in.) or longer	1 m (3.3 ft) or longer	1200 m (3937.2 ft.)
625 kbps			600 m (1968.6 ft.)
2.5 Mbps			200 m (656.2 ft.)
5 Mbps	30 cm (11.8 in.) to 59 cm (23.2 in.)*	1 m (3.3 ft) or longer	110 m (360.9 ft.)
	60 cm (23.6 in.) or longer		150 m (492.2 ft.)
10 Mbps	30 cm (11.8 in.) to 59 cm (23.2 in.)*	1 m (3.3 ft) or longer	50 m (164.1 ft.)
	60 cm (23.6 in.) to 99 cm (39 in.)*		80 m (262.5 ft.)
	1 m (3.3 ft.) or longer		100 m (328.1 ft.)

CC-Link dedicated high performance cable (terminal resistor of 130 Ω used)

Transmission speed	Cable length between station and station		Maximum overall cable distance
	*1	*2	
156 kbps	30 cm (11.8 in.) or longer	1 m (3.3 ft) or longer	1200 m (3937.2 ft.)
625 kbps			900 m (2952.9 ft.)
2.5 Mbps			400 m (1312.4 ft.)
5 Mbps	30 cm (11.8 in.) to 39 cm (15.4 in.)*	1 m (3.3 ft) or longer	160 m (524.9 ft.)
			100 m (328.1 ft.)
10 Mbps	30 cm (11.8 in.) to 39 cm (15.4 in.)*	1 m (3.3 ft) or longer	80 m (262.5 ft.)
			40 cm (15.8 in.) or longer
	30 cm (11.8 in.) to 39 cm (15.4 in.)*		20 m (65.6 ft.)
	40 cm (15.8 in.) to 69 cm (27.2 in.)*		30 m (98.4 ft.)
	70 cm (27.6 in.) or longer		100 m (328.1 ft.)

\*: If the cable length between remote I/O stations or remote device stations is wired with a length in this range at even one location, then the maximum overall cable distance shown above applies.

- When the system is configured with remote I/O stations/remote device stations/local stations or intelligent device stations.



- \*1 The cable length between remote I/O stations or remote device stations.
- \*2 The cable length between the master/local station or intelligent device station and its adjacent stations.

CC-Link dedicated cable (terminal resistor of 110 Ω used)

Transmission speed	Cable length between station and station		Maximum overall cable distance
	*1	*2	
156 kbps	30 cm (11.8 in.) or longer	2 m (6.6 ft) or longer	1200 m (3937.2 ft.)
625 kbps			600 m (1968.6 ft.)
2.5 Mbps			200 m (656.2 ft.)
5 Mbps	30 cm (11.8 in.) to 59 cm (23.2 in.)*	2 m (6.6 ft) or longer	110 m (360.9 ft.)
	60 cm (23.6 in.) or longer		150 m (492.2 ft.)
10 Mbps	30 cm (11.8 in.) to 59 cm (23.2 in.)*	2 m (6.6 ft) or longer	50 m (164.1 ft.)
	60 cm (23.6 in.) to 99 cm (39 in.)*		80 m (262.5 ft.)
	1 m (3.3 ft.) or longer		100 m (328.1 ft.)

CC-Link dedicated high-performance cable (terminal resistor of 130 Ω used)

Transmission speed	Cable length between station and station		Maximum overall cable distance
	*1	*2	
156 kbps	30 cm (11.8 in.) or longer	2 m (6.6 ft) or longer	1200 m (3937.2 ft.)
625 kbps			600 m (1968.6 ft.)
2.5 Mbps			200 m (656.2 ft.)
5 Mbps	30 cm (11.8 in.) to 59 cm (23.2 in.)*	2 m (6.6 ft) or longer	110 m (360.9 ft.)
	60 cm (23.6 in.) or longer		150 m (492.2 ft.)
10 Mbps	30 cm (11.8 in.) to 59 cm (23.2 in.)*	2 m (6.6 ft) or longer	50 m (164.1 ft.)
	70 cm (27.6 in.) to 99 cm (39 in.)*		80 m (262.5 ft.)
	1 m (3.3 ft.) or longer		100 m (328.1 ft.)

\*: If the cable length between remote I/O stations or remote device stations is wired with a length in this range at even one location, then the maximum overall cable distance shown above applies.

## 2.2 CC-Link dedicated cable

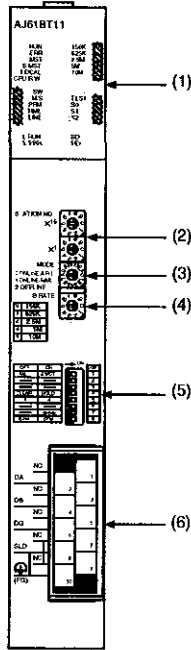
Use the CC-Link dedicated cables in a CC-Link system. If cables other than CC-Link dedicated cables are used, performance of the CC-Link system cannot be guaranteed.

### CC-Link dedicated cable

For the specifications of the CC-Link dedicated cable and the point of inquiry, refer to the CC-Link and the catalog L-74108143E.

## 3. Name and Setting of Each Component

This section explains the name and setting of each AJ61BT11 component.



Number	Name	Description																						
(2)	Station number setting switch STATION NO. X10 X1	Set the module station number (Setting status when shipped: 0)  <Setting range> <ul style="list-style-type: none"> <li>When remote net mode Master station: 0 Local station: 1 to 64</li> <li>When set to a number not in the range 0 to 64 the "SW" and "L ERR" LEDs are turned on</li> <li>When remote I/O net mode Master station: 1 to 64 (set last station number of remote I/O station) When set to 0, the "PLM" LED is turned on.</li> </ul>																						
(3)	Mode setting switches MODE 0.ONLINE(A,R) 1.ONLINE(R,M) 2.OFFLINE	Set the operation status of the module (Setting status when shipped: 0) <table border="1"> <thead> <tr> <th>Number</th> <th>Names</th> </tr> </thead> <tbody> <tr><td>0</td><td>Online (remote net mode)</td></tr> <tr><td>1</td><td>Online (remote I/O net mode)</td></tr> <tr><td>2</td><td>Offline</td></tr> <tr><td>3</td><td>Line test 1 *1</td></tr> <tr><td>4</td><td>Line test 2 *1</td></tr> <tr><td>5</td><td>Parameter confirmation test *1</td></tr> <tr><td>6</td><td>Hardware test</td></tr> <tr><td>7</td><td>Setting error ("SW" LED turn on)</td></tr> <tr><td>8 to A</td><td>Setting prohibited due to internal use</td></tr> <tr><td>B to F</td><td>Setting error ("SW" LED turn on)</td></tr> </tbody> </table>	Number	Names	0	Online (remote net mode)	1	Online (remote I/O net mode)	2	Offline	3	Line test 1 *1	4	Line test 2 *1	5	Parameter confirmation test *1	6	Hardware test	7	Setting error ("SW" LED turn on)	8 to A	Setting prohibited due to internal use	B to F	Setting error ("SW" LED turn on)
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(4)	Transmission speed setting switches B RATE 0 156K 1 625K 2 2.5M 3 5M 4 10M	Set transmission status of the module (Setting status when shipped: 0) <table border="1"> <thead> <tr> <th>Number</th> <th>Descriptions</th> </tr> </thead> <tbody> <tr><td>0</td><td>156kbps</td></tr> <tr><td>1</td><td>625kbps</td></tr> <tr><td>2</td><td>2.5Mbps</td></tr> <tr><td>3</td><td>5Mbps</td></tr> <tr><td>4</td><td>10Mbps</td></tr> <tr><td>5 to 9</td><td>Setting error ("SW" or "L ERR" LED turn on)</td></tr> </tbody> </table>	Number	Descriptions	0	156kbps	1	625kbps	2	2.5Mbps	3	5Mbps	4	10Mbps	5 to 9	Setting error ("SW" or "L ERR" LED turn on)								
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\*1: Use impossible at local station

Number	Name	Description
(1)	LED display	Data link status can be confirmed by LED's ON state.
	AJ61BT11	
	LED display	Description
	RUN	ON: When module is normal OFF: When watchdog timer error.
	ERR	ON: All stations communication error Blink: Communication error occurred in the station.
	MST	ON: It is set at the master station.
	S MST	ON: It is set at the standby master station.
	LOCAL	ON: It is set at the local station.
	CPU R/W	ON: It is communicating with PLC CPU (FROM/TO)
	E SW	ON: Settings for switches are not normal.
	R M/S	ON: Master station is overlapped on the same line.
	O PRM	ON: An error occurred in the parameter content.
	R TIME	ON: Data link monitor timer is started.
	LINE	ON: Cables are disconnected or transmission path is affected by noise, etc.
	L RUN	ON: Data link is operating. (host station)
	L ERR	ON: Communication error (host station) Blink: The settings of switches 2 to 5 are changed during the power supply ON.
	B 156K	ON: When transmission speed is set to "156kbps".
	R 625K	ON: When transmission speed is set to "625kbps".
	A 2.5M	ON: When transmission speed is set to "2.5Mbps".
	T 5M	ON: When transmission speed is set to "5Mbps".
	E 10M	ON: When transmission speed is set to "10Mbps".
	T TEST	ON: Offline test in progress.
	E S0	Not used
	S S1	
	T S2	
	SD	ON: Data being sent
	RD	ON: Data being received.

Number	Name	Description																																								
(5)	Condition setting switches	Set the operation condition (Setting status when shipped: SW1 to 7 are OFF, SW8 is ON) <table border="1"> <thead> <tr> <th>Number</th> <th>Setting contents</th> <th colspan="2">Switches condition</th> </tr> <tr> <td></td> <td></td> <th>OFF</th> <th>ON</th> </tr> </thead> <tbody> <tr> <td>SW1</td> <td>Station type</td> <td>Master / Local station</td> <td>Standby master station</td> </tr> <tr> <td>SW2</td> <td>—</td> <td colspan="2">Always OFF</td> </tr> <tr> <td>SW3</td> <td>—</td> <td colspan="2">Always OFF</td> </tr> <tr> <td>SW4</td> <td>Input data status of the data link error station</td> <td>Clear</td> <td>Retention</td> </tr> <tr> <td>SW5</td> <td>Number of occupied station</td> <td>1 station</td> <td>4 station</td> </tr> <tr> <td>SW6</td> <td>—</td> <td colspan="2">Always OFF</td> </tr> <tr> <td>SW7</td> <td>—</td> <td colspan="2">Always OFF</td> </tr> <tr> <td>SW8</td> <td>Module mode</td> <td>Intelligent mode</td> <td>I/O mode</td> </tr> </tbody> </table>	Number	Setting contents	Switches condition				OFF	ON	SW1	Station type	Master / Local station	Standby master station	SW2	—	Always OFF		SW3	—	Always OFF		SW4	Input data status of the data link error station	Clear	Retention	SW5	Number of occupied station	1 station	4 station	SW6	—	Always OFF		SW7	—	Always OFF		SW8	Module mode	Intelligent mode	I/O mode
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SW8	Module mode	Intelligent mode	I/O mode																																							
(6)	Terminal block	Connecting the CC-Link dedicated cable of data link. The terminals showing below are connected inside the module. <ul style="list-style-type: none"> <li>SLD (Terminal No. 8) and FG (Terminal No. 10)</li> <li>NC (Terminal No. 7) and NC (Terminal No. 9)</li> </ul> <p>2 piece type terminal block. The module can be exchanged with another without removing the signal lines from the terminal block.</p>																																								

### Point

- When the module is operated in synchronous mode, there may be occasions when the "L RUN" LED is only faintly lit.
- The setting contents for the switches (2) to (5) are valid when the module power supply status is OFF → ON. When the setting contents are changed while the module power supply is ON, reset PLC CPU or turning the module power supply ON to OFF again.

### Important

In a system in which the standby master station is present, do not use station number 64 for stations other than the standby master station. If a different station is assigned to station number 64, it cannot perform communication correctly.

## 4. Loading and Installation

The following is explanations of the handling precautions and installation environment which is common to modules when handling AJ61BT11 from unpacking to installation.

For the details of loading and installation of the module, refer to User's Manual of PLC CPU module to be used.

### 4.1 Handling precautions

The following is an explanation of handling precautions of the module.

- 1) Because the case of the module is made of resin, be careful not to drop it or expose it to strong impact.
- 2) Execute tightening of the module's installation screws within the range indicated below.

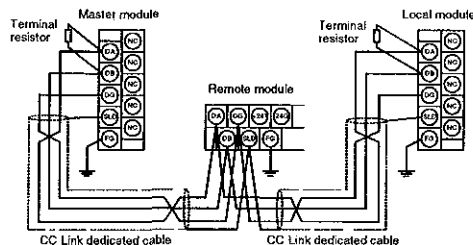
Screw location	Tightening torque range
Module installation screws (M4 screws)	78 to 118N cm
Terminal-block terminal screws (M3.5 screws)	59 to 88N cm
Terminal block installation screws (M3.5 screws)	49 to 78N cm

### Point

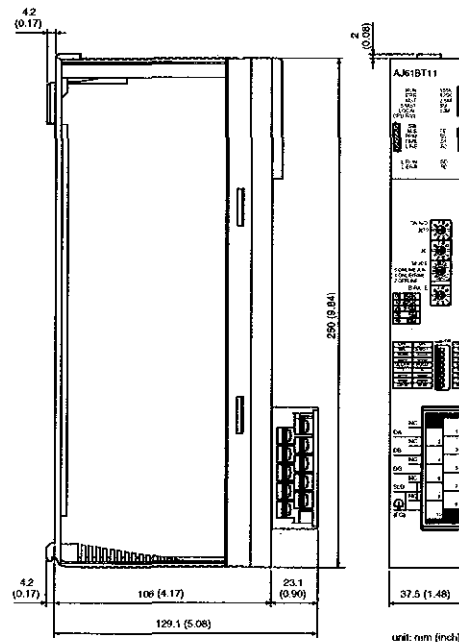
Always turn the power of the corresponding station OFF before mounting or removing the terminal block. If the terminal block is mounted or removed without turning the corresponding station's power OFF, correct data transmission by the mounted or removed station will not be guaranteed.

### 4.2 Installation environment

For more details on the installation environment, refer to the user's manual for the PLC CPU module used.



## 6. External Dimensions



## 5. External Wiring

### 5.1 Wiring the CC-Link dedicated cable

The connection method of the CC Link dedicated cables for the master module, local module, standby master module, remote module and intelligent module are described.

- 1) Connections can be made regardless of the station numbers.
- 2) Always connect "terminal resistors" supplied with the module to the modules at both ends and between "DA" and "DB".
- 3) In the CC-Link system, the terminal resistor that is connected differs depending on the cable used.
  - When the CC-Link dedicated cable is used: 110Ω 1/2W (brown-brown-brown)
  - When the CC-Link dedicated high-performance cable is used: 130Ω 1/2W (brown-orange brown)
- 4) The master module can be connected besides to the ends.
- 5) A star connection cannot be used.
- 6) The connection method is shown below.

### Important

The CC Link dedicated cable and CC Link dedicated high performance cable cannot be used together. If used together, correct data transmission will not be guaranteed.

### Point

The shielded CC Link dedicated cable should go through "SLD" and "FG" in each module and both ends should be grounded (class D grounding). SLD and FG are connected inside the module.

### Warranty

Mitsubishi Electric shall not be liable for any loss caused by reasons for which Mitsubishi is not held accountable: lost business opportunities or unrealized gain on the customer's side resulting from failure of the product, or any other damage: secondary disaster, accident, damage to equipment other than the product or disruption of other business operations arising out of special circumstances which may or may not have been predicted at Mitsubishi.



### For safe use of the product

This product is manufactured as a general-purpose product intended for general industrial use only. It is not designed nor manufactured for use in an equipment or system affecting human lives. If you are considering to use this product in equipment or systems for nuclear power generation, power generation, aerospace, medical or passenger transport applications, consult our sales representatives. This product is manufactured under our strict quality control system. However, if the product is used in the intended facility in such a way that a failure of the product may lead to serious accident or loss, incorporate backup or fail-safe functions into the system design.

USA	Mitsubishi Electric Automation Inc. 500 Corporate Woods Parkway Vernon Hills IL 60061 Tel: 1-847-478-2100	Indonesia	P.T. Autokelindo SUMBER MAKMUR Kompleks Agung Sedayu Properindo (Harco Mangga Dua) Blok H No 4 Jl Mangga Dua Raya Jakarta Pusat 10730-Indonesia. Tel: 62-21-336292
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